## DEC 15 PROGRAMMING OPERATION

NOTE: Some units may contain a european font display, in which case the wo" symbol will be replaced by the "B" symbol. Example: $72^{\circ} \mathrm{F}$ will be 72 B .

The VEC 15.1 Controller uses a 4 -button programming system:
Programming Buttons: \#1-Exit' Home
4 -Increase/ Advance
\#3-Decrease/ Backup
44-Enter/ Save


OBPLAY KEYPAD
To access Made functions, open the door. Locate the Mode Button (Page D-4) on the Main Control Board and press until Diagnostics appears. Use selection button 2 or 3 to navigate through the modes.

The Modes are as follows:
Diagnostics
Coin Payout
Tube Fill
Test Mode
Calibration
Cash Data
Sales Data
Discount Counter*
Free Counter*
Set Price
Configuration
Door Closed Password
Set Language
Set Clock **
Lighting **
Refrigeration ***

## Venclo

1. Compressor
2. Fluorescent Light
3. Heater
4. Fan
5. Enter on Button 1 - Compressor "Off"
6. Enter again on Button 4 - "Offf flashes
7. Advance on Button 2 - 'On' flashes
8. Enter on Button 4 - Compressor should turn 'on' if relay is finctional
9. Exit on Button 1 -Compressor will default back to 'Off'

Repeat steps 1 through 5 for desired relay. To exit 'Test Mode' and return to the Main Menu, press Button 1 three times.

## Calibration:

Calibration PDC Software Maimtenance:
The PDC Maintenance Position Mode should only be accessed if a chip needs to be replaced in the Hand Please refer' to the 'Trouble Shooting Section' of the Lie $30 / 40 \mathrm{Mamual}$

1. Enter on Button 4 - Maintenance 'Off'
2. Press Button 4 - $^{\prime}$ Off' flaches
3. Advance on Button 2 - 'On' flashes
4. Save on Button 4-Hand should extend for access to the Control Board
$\star \approx \dot{*}$ After completion of work in 'Calibration PDC Software Maintenance', ensure that $X$, Y, Z and Clamp Motors have returned to the 'Home' position - Power down vendor, wait 1 minute then Power on vendor BEFORE closing the outer door. It will perform a Recovery/ Discovery automatically. $\approx=$ *

## Calibration Discovery:

Please refer to the Levels and explanations listed below:
Level - 0 We are not doing a Discovery - no motion. No Discovery is required
Level - 1 Check Physical Shelves against the stored data. If shelf is in stored data, is there a reflector that corresponds to it
Level - 2 Sets vendor for actual physical locations for trays and shelves

## 1. Enter on Button 4 - Discovery

2. Enter again on Button 4 - Discovery Level $0^{*}$
3. Enter on Button 4 - 'Level 0' flashes
4. Advance on Button 2 to desired level
5. Press Button 4 to save
6. If Level 1 or 2 is chosen, the display will read "Please close the door" followed by ${ }^{\text {'Press }} 1$-Accept

## Vendo

2. Advance on Button 2 - 'Sales Data Total $\mathbf{X}$ ', which is the total number of products dispensed. This total is non re-settable and begins when the 'Free Vend Override' is enabled.
3. Press Button 1 to exit

Clearing the Cash Data, Sales Data, Discount Counter or Free Counter:
To reser the individual selection counter, scroll to the selection number, press and hold buttons \# 1 and 4 for 3 seconds, 0000 will display. You can abso set 'MIS Auto Reset 'to 'On' under' 'Configuration'

## Set Price:

This Mode allows you the option to price each selection to the same vend price, or price each shelf, tray or coluran (Refer to diagram on next page)

## To set all selections to a 'single price':

1. Enter on Button 4-All Selections . XX will display (current vend price)
2. Enter again on Button 4 - XX (current vend price) will flash
3. Advance on Button 2 to increase the price
4. Press Button 3 to decrease the price
5. Press Button 4 to save change
6. Press Button 1 to exit.

## To set price per shelf:

1. Enter on Button 4 - Set Price - Shelf 1
2. Enter on Button 4 again - Shelf 1 -All Columns displays
3. Eater on Button 4 -Shelf 1 -All cohmme XXX flashes
4. Advance on Button 2 decrease on Button 3 to desired price
5. Press Button 4 to save change - Shelf 1 -All columms XX
6. Press Button 1 -Set Price - Shelf 1
7. Advance on Button 2-Set Price - Shelf 2
8. Set prices following steps outlined above for the balance of shelves
9. Exit on Button 1 twice to return to Set Price
** You must price Shelf 6 \& 7 although they may not be in the vendor. Otherwise a 99.95 vend price may display. **

To set price per column:

1. Enter on Button 4-Shelf 1 -All Columns
2. Advance on Button 2 to begin pricing individual colums
3. Enter on Button 4 -Column 0 and current price flashes
4. Advance on Button $2 /$ decrease on Button 3 to desired price
5. Press Button 4 to save change

## Vendo

6. Coutinne as outined above for all columans on Shelf 1
7. Press Button 1 to exit once all columns on Shelf 1 have been priced.
8. Advance on Button 2-Shelf 2
9. Price columns as indicated above for Shelves 2 through 7
10. Exit on Button 1 twice to return to Set Price


## Configuration:

To change individual options for Configuration Settings, enter the option on Button 4. Re-enter on Button 4, 'On or Off' will be flashing. Advance to 'On or Off" on Button 2 and save the change on Button 4. Program each Configuration Option in this manner.

Configuration Options are detailed below:
Multi-Price:
On - Selections may be programmed individually
Off-Single Price based on price of Selection 1
Timing Features:
On -Access to 'Clock Settings' and associated modes
Off-Access is denied
Door Summary.
On - Sales, Cash and Enrors are displayed when outer door is opened
Off-Sales and Cash are not displayed, error summary will be
MS Auto Reset
On - Pressing the Door Switch will reset individual selection data back to 0
Off-Sales and Cash Data will not be reset by the Door Switch
Consumer Overpay:
On - Money will be accepted when the "Correct Change Light' is on and there is insufficient coin in the coin tubes.
Off-Exact change only required to make a vend
Save Credit Timer:
On -Credit established will display for 5 minutes only
Off-Credit established will remain until either a vend is made or the coin return is pressed.

